

## WORKSHOP MANUAL



The illustrations and descriptions in this booklet are indicative only and the manufacturer reserves itself the right to introduce any modification it may deem necessary for better performance or for constructive or commercial reasons without prior notice.


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## 2 MAIN FEATURES

## ENGINE

- cylinder disposition
- bore
- stroke
- displacement
- compression ratio
- max torque

VALVE GEARING
CARBURATION

LUBRICATION

GENERATOR ALTERNATOR
IGNITION

- ignition data
- contact breaker points gap
- spark plugs
- plug points gap
- ignition coils

STARTING

## TRANSMISSIONS

## CLUTCH

## PRIMARY DRIVE

GEARBOX

- gear ratios:

Low gear
2nd gear 3rd gear
4th gear
5th gear

## SECONDARY DRIVE

- ratio
- overall gear ratios (engine-wheel) Low gear 2nd gear 3rd gear 4th gear 5th gear
twin cylinder - 4-stroke
«V" $90^{\circ}$
88 mm
78 mm
948.8 cc
9.2 to 1
7.7 kgm at 5200 rpm
O.H.V., push rod operated
n. 2 carburattors «Dell'Orto» type VHB 30 CD (right) VHB 30 CS (left)
pressure, by gear pump
wire gauze and cartridge filters in oil sump
normal lubrication pressure 3.8 to $4.2 \mathrm{~kg} / \mathrm{sq} \mathrm{cm}$
(pressure relief control valve in the sump)
oil pressure sender unit in the crankcase
fitted in the front part of the crankshaft (14V-20A)
coil-battery ignition with double contact breaker and automatic advance with centrifugal masses $\begin{array}{lr}\text { ignition advance (fixed) } & 2^{\circ} \pm 1^{\circ} \\ \text { automatic advance } & 33^{\circ} \pm 1^{\circ}\end{array}$

$$
33^{\circ} \pm 1^{\circ}
$$

$0.37 \div 0.43 \mathrm{~mm}$
Bosch W 225 T 2; Marelli CW 7 LP; AC-AA XL; Lodge HLNY; Champion N 9 Y
0.6 mm
n. 2 fitted on the frame
electric starter ( $12 \mathrm{~V}-0.7 \mathrm{KW}$ ) with electromagnetic ratchet control ring gear bolted on the flywheel starter button (START) fitted on the R/H side of handlebar
twin driven plates, dry type
fitted on the flywheel side
hand controlled by lever on left handlebar
by gears, ratio 1 to $1.235(Z=17 / 21)$
5 speeds, frontal engagement, constant mesh gears. Cush drive incorporated pedal operated on the L/H side of the bike

1 to $2 \quad(Z=14 / 28)$
1 to $1.388(Z=18 / 25)$
1 to $1.047(Z=21 / 22)$
1 to $0.869(Z=23 / 20)$
1 to $0.750(Z=28 / 21)$
by cardan shaft, bevel gear set
1 to $4.714(Z=7 / 33)$

1 to 11.643
1 to 8.080
1 to 6.095
1 to 5.059
1 to 4.366

FRAME
duplex cradle, tubular structure

## SUSPENSIONS

| - front | telescopic for <br> with oil pneu <br> swinging fork <br> springs conc |
| :--- | :--- |
| - rear | light alloy ca |
| WHEELS | WM $3 / 2.15 \times$ |
| - front | WM $3 / 2.15 \times$ |
| - rear |  |
| TIRES | $120 / 90 \mathrm{H} 18$ |
| - front | $120 / 90 \mathrm{H} 18$ |

## BRAKES

- front
- rear
telescopic fork «MOTO GUZZI patent" with oil pneumatic shock absorbers
light alloy castings with rims:
WM $3 / 2.15 \times 18^{\prime \prime}$ CP2
WM $3 / 2.15 \times 18^{\prime \prime}$ CP2

120/90 H 18
$120 / 90$ H 18 by hand lever on the R/H side of the handlebar disc dia. 300 mm
braking cylinder dia. 38 mm master cylinder dia 12.7 mm
disc type with fixed caliper with two cylinders
swinging fork and rear dampers with adjustable external springs concentric to the oil pneumatic shock absorbers
disc type with caliper having 2 cylinders, controlled hydraulic transmission independent from the rear brake: foot controlled with pedal on the R/H side of the bike: disc dia. 242 mm
braking cylinder dia. 38 mm
master cylinder dia. 15.875 mm
the rear brake is connected by an hydraulic transmission to a second brake or the front wheel having the same features and size as the hand controlled front brake

## DIMENSIONS AND WEIGHTS

- wheel base (loaded)
- max length
- max width
1.565 m
- max height
- min. ground clearance
- dry weight abt


## PERFORMANCES

- top speed
- fuel consumption


## FUEL AND OIL CAPACITIES

- fuel tank (reserve 3 I about) (3.1/4 quarts)
- oil sump
- gear box
- rear drive box (bevel gear set lubrication)
- front fork (each leg)
- braking circuits (front and rear)
2.370 m
0.890 m
1.570 m
0.175 m

250 kg
$190 \mathrm{~km} / \mathrm{h}$ (118 mph), solo
$5.8 \mathrm{I} \times 100 \mathrm{~km}$

25 I (6.15 US gls) supergrade petrol (98/100 NO-RM)
3 I (3.1/4 quarts) oil "Agip SINT 2000 SAE 10 W/50" 0.750 I (1.3/4 pints) oil «Agip F. 1 Rotra MP SAE 90»
0.250 I ( 9 oz abt) oil of which: 0.230 I ( $8.1 / 4 \mathrm{oz} \mathrm{abt}$ )
"Agip F. 1 Rotra MP SAE 90 " and 0.020 I ( $3 / 4 \mathrm{oz}$ ) "Agip Rocol ASO/R" or Molikote "A" type
0.060 I ( 2 oz abt ) fluid «Agip F. 1 ATF Dexron»
fluid «Agip F. 1 Brake fluid - SAE J 1703 B»

7 SERVICE SCHEDULE

| ITEMS MILEAGE $\nabla$ | $\begin{gathered} 900 \mathrm{mi} \\ 1500 \mathrm{~km} \end{gathered}$ | $\begin{aligned} & 1800 \mathrm{mi.} \\ & 3000 \mathrm{~km} \end{aligned}$ | $\begin{aligned} & 3700 \mathrm{mi} \text {. } \\ & 6000 \mathrm{~km} \end{aligned}$ | $\begin{aligned} & 5600 \mathrm{mi} . \\ & 9000 \mathrm{~km} \end{aligned}$ | $\begin{gathered} 7500 \mathrm{mi} . \\ 12,000 \mathrm{~km} \end{gathered}$ | $\begin{array}{r} 9400 \mathrm{mi} . \\ 15,000 \mathrm{~km} \end{array}$ | $\begin{aligned} & 11,300 \mathrm{mi} . \\ & 18,000 \mathrm{~km} \end{aligned}$ | $\begin{aligned} & \mathbf{1 3 , 2 0 0} \mathrm{mi} . \\ & 21,000 \mathrm{~km} \end{aligned}$ | $\begin{aligned} & \mathbf{1 5 , 1 0 0} \mathrm{mi} . \\ & 24,000 \mathrm{~km} \end{aligned}$ | $\begin{aligned} & 17,000 \mathrm{mi} . \\ & 27,000 \mathrm{~km} \end{aligned}$ | $\begin{aligned} & \mathbf{1 8 , 9 0 0} \mathrm{mi.} \\ & 30,000 \mathrm{~km} \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| - Engine oil | R | R | R | R | R | R | R | R | R | R | R |
| - Oil filter cartridge | R |  |  |  |  | R |  |  |  |  | R |
| - Wire gauze oil filter | C |  |  |  |  | C |  |  |  |  | C |
| - Air filter |  |  | c | R |  | c | R |  |  | R |  |
| - Ignition timing | A | A | A | A | A | A | A | A | A | A | A |
| - Spark plugs | A | A | A | R | A | A | R | A | A | R | A |
| - Rocker clearance | A | A | A | A | A | A | A | A | A | A | A |
| - Carburetion | A | A | A | A | A | A | A | A | A | A | A |
| - Nuts and bolts | A |  |  |  |  | A |  |  |  |  | A |
| - Fuel tank, filters and pipes |  |  |  | c |  | C |  |  | c |  |  |
| Gear box oil | A | A | A | R | A | A | R | A | A | R | A |
| Rear drive box oil | A | A | A | R | A | A | R | A | A | R | A |
| Wheel and steering bearings |  |  |  |  |  |  |  | A |  |  |  |
| Fork legs oil |  |  |  |  |  |  |  | R |  |  |  |
| Starter motor and generator |  |  |  |  |  |  |  | A |  |  |  |
| Brake systems fluid | A | A | A | A | A | R | A | A | A | A | R |
| Brake pads | A | A | A | A | A | A | A | A | A | A | A |

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## CYLINDERS

## SELECTION OF CYLINDER DIAMETER

| GRADING A | GRADING B | GRADING C |
| :---: | :---: | :---: |
| $88.000 \div 88.006 \mathrm{~mm}$ | $88.006 \div 88.012 \mathrm{~mm}$ | $88.012 \div 88.018 \mathrm{~mm}$ |
| $3.4645 \div 3.4648^{\prime \prime}$ | $3.4648 \div 3.4655^{\prime \prime}$ | $3.4655 \div 3.4652^{\prime \prime}$ |

## PISTONS

## SELECTION OF PISTON DIAMETER

| GRADING A | GRADING B | GRADING C |
| :---: | :---: | :---: |
| $87.968 \div 87.974 \mathrm{~mm}$ | $87.974 \div 87.980 \mathrm{~mm}$ | $87.980 \div 87.986 \mathrm{~mm}$ |
| $3.4633 \div 3.4635^{\prime \prime}$ | $3.4635 \div 3.4637^{\prime \prime}$ | $3.4637 \div 3.4640^{\prime \prime}$ |

The pistons of an engine must be balanced; a weight difference between them of 1.5 gr is allowed.
When fitting a piston check that the word "SCA" (exhaust) are facing the exhaust hole in the cylinder.


## CHECKING CRANKSHAFT BALANCING

To balance statically the crankshaft it is necessary to add a weight of $1.650 \div 1.652 \mathrm{~kg}$.

## REPLACING THE AIR FILTER

Every 6000 km ( 3700 miles) check conditions of air filter, if necessary clean it using compressed air; it is advisable to replace it every 9000 km ( 5600 miles).
To replace the air filter lift the saddle, remove fuel tank and side covers. Take out R/H carburettor and undo the screws fixing the air intake to the bike frame: remove the two side screws and take out from the R/H side the container "A" complete with the air filter.


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## FRONT FORK SPRINGS

For the values of the springs refer to mod. V1000 G 5 (see page 102).

## FRONT FORK LUBRICATION

To replace the oil in the front fork legs, proceed as follows:

- with the bike on the central stand, loosen the side screw «C» locking the steering head to the fork arm; disconnect compensating pipe and completely unscrew the hexagonal screw plug " B "; then undo drain plug " A ";
- slightly press the front part of the bike to force out the plug " B " which is solidal to the shock absorber. Do this paying attention not to damage the instruments panel;
- refit plug " $A$ " and introduce the quantity of fluid necessary ( 60 cc Agip F. 1 ATF Dexron) through the space existing between the inner diameter of the fork and the shock absorber body;
- release the front part of the bike refit plug "B" and lock the side screw. Repeat the same operation for the other fork leg;
- reconnect compensating pipe and check the pressures keeping to the given values.


## OIL PNEUMATIC SHOCK ABSORBERS

The operating load pressures of these shock absorbers are the following;

- front: $2 \div 3 \mathrm{~kg} / \mathrm{sqcm}$

To check the pressure it is advisable to use a pressure gauge having a very short pipe (better if any), as the capacity of the pipe may affect the pressure existing inside the shock absorbers. To ascertain to which extent your pressure gauge reduces, when taking the measurement, the pressure inside the shock absorber it is sufficient to carry out two consecutive measurements: the difference between the two readings gives approximately the pressure reduction occuring whenever a measurement is taken.
The measurement must be taken with the bike on the central stand and with cold shock absorbers; to charge the shock absorbers only use moistureless air.
N.B. - Pressures gauges as above, are found on the market: however it can be necessary to place a supplementary gasket in the gauge head, in order that the valve stem inside the shock absorber will be pressed only when the gasket has made a perfect tightening.



## LEGEND ELECTRICAL WIRING DIAGRAM

1 Headlight
2 High and low beam bulb 60/55 W
3 Parking light 4 W
4 4-way connector Molex
5 Electromagnetic horns
6 Turn flasher, front right 21 W
7 Turn flasher, front left 21 W
8 Coils device
9 Engine starting and stop button
10 4-way connector Molex
11 Instrument panel
12 Warning light, right turn signal 1.2 W
13 Speedometer light 3 W
14 Voltmeter light 3 W
15 Warning light, left turn signal 1.2 W
16 Rev-counter light 3 W
17 Warning light, oil pressure 1.2 W
18 Warning light, generator 1.2 W
19 Warning light, neutral position 1.2 W
20 Warning light parking position 1.2 W
21 Warning light, high beam 1.2 W
22 Ignition key 1.2 W
23 12-way connector for device posit. 24
24 Flashing light - horn - turn signals - lights
25 Generator
26 Cables connector
27 Rectifier
28 Regulator
29 Horn relay
30 15-Way connector for panel cables
31 Flashing light switch
32 Spark plugs
33 H.T. coils
34 Alternator
35 Oil pressure solenoid
36 Neutral position solenoid
37 Rear brake switch
38 Front brake switch
39 Flashing light relay
40 Terminal block with fuse
41 Battery 12 V 24 Ah
42 Starter motor relay
43 Starter motor
44 Flasher box
45 Turn flasher, rear left 21 W
46 Tail light
47 Cable connector, tail light
48 Number plate, rear parking light and stop 5/21 W
49 Turn flasher, rear right 21 W



IGNITION SWITCH POSITION
Posit. 1: No contacts
Posit. 2: Contacts on all terminals
Posit. 3: Contacts on terminals $16 / 30$



[^0]:    A = Inpections - Adjustments - Possible replacements - Servicing / C=Cleanings / R = Replacements.

    - Operation required for maintaining the vehicle according to emission regulations (USA).

    Occasionally, check the electrolyte level in battery, lubricate joints and cables; every 500 km ( 300 miles) check the engine oil level.
    In any case, renew this oil at least once a year.

